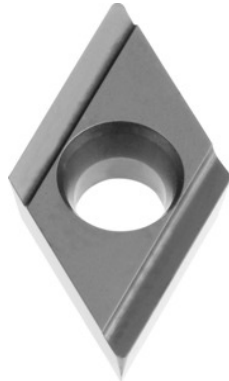



DOHT 11T304 right-hand, W60, Type: P25M

Order data

Order number	268856 P25M
GTIN	4047109064737
Item class	24T

Description

DOHT 11T304 right-hand P25M Grade: P25M

Feed f : 0.05 - 0.25 mm/rev.

Cutting speed v_c main application: 120 - 300 m/min

Cutting speed v_c secondary application: 100 - 180 m/min

Technical description

Grade	P25M
Feed f	0.05 - 0.25 mm/rev.
Secondary application	M
Cutting speed v_c secondary application	100 - 180 m/min
Cutting conditions	slightly interrupted
Cutting speed v_c main application	120 - 300 m/min
Main application	P
ISO code indexable insert	DOHT 11T304 R

Number of changes/inserts	2
Product name attribute	W60
Rake	12 degrees
Type of product	Indexable insert for turning