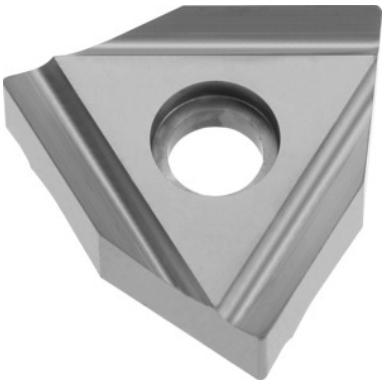
KOMET

WNHX 100404 right-hand, W04, Type: P25



Order data

Order number	268891 P25
GTIN	4047109072749
Item class	24T

Description

WNHX 100404 right-hand P25 Grade: P25
Chip breaker: G18
Cutting depth a_p: 0.5 - 1.5 mm
Feed f: 0.05 - 0.25 mm/rev.
Cutting speed v_c main application: 120 - 300 m/min
Cutting speed v_c secondary application: 100 - 180 m/min

Technical description

Secondary application	M
Chip breaker	G18
Grade	P25
Cutting conditions	slightly interrupted
Cutting speed v_c main application	120 - 300 m/min
Tool material	Carbide
Corner radius	0.4 mm

Cutting speed v_c secondary application	100 - 180 m/min
Finishing/roughing assignment	Finishing
Main application	P
Feed f	0.05 - 0.25 mm/rev.
Cutting depth a_p	0.5 - 1.5 mm
Coating	coated
ISO code indexable insert	WNHX 100404 R
Number of changes/inserts	3
Product name attribute	W04
Rake	18 °
Type of product	Indexable insert for turning