


WOHX 08T302 left-hand, W00, Type: K10

Order data

Order number	268920 K10
GTIN	4047109056268
Item class	24T

Description

WOHX 08T302 left-hand K10 Grade: K10

Chip breaker: G12

Cutting depth a_p : 0.5 - 2.5 mm

Feed f : 0.1 - 0.3 mm/rev.

Cutting speed v_c main application: 200 m/min

Cutting speed v_c secondary application: 300 - 500 m/min

Technical description

Cutting speed v_c secondary application	300 - 500 m/min
Cutting depth a_p	0.5 - 2.5 mm
Corner radius	0.2 mm
Secondary application	N
Finishing/roughing assignment	Finishing
Cutting conditions	continuous
Feed f	0.1 - 0.3 mm/rev.

Main application	K
Cutting speed v_c main application	200 m/min
Chip breaker	G12
Grade	K10
Tool material	Carbide
Coating	coated
ISO code indexable insert	WOHX 08T302 L
Number of changes/inserts	3
Product name attribute	W00
Rake	12°
Type of product	Indexable insert for turning