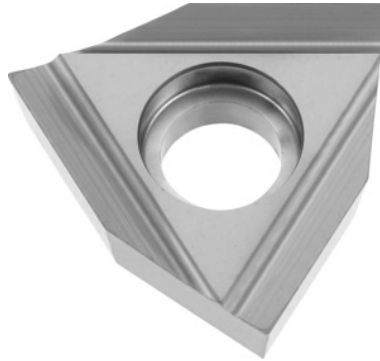



WOHX 060302 right-hand, W00, Type: P25M

Order data

| | |
|--------------|---------------|
| Order number | 268898 P25M |
| GTIN | 4047109055988 |
| Item class | 24T |

Description

WOHX 060302 right-hand P25M Grade: P25M

Cutting depth a_p : 0.5 - 1.5 mm

Feed f : 0.1 - 0.3 mm/rev.

Cutting speed v_c main application: 120 - 300 m/min

Cutting speed v_c secondary application: 120 - 180 m/min

Technical description

| | |
|---|----------------------|
| Secondary application | M |
| Grade | P25M |
| Main application | P |
| Cutting speed v_c secondary application | 120 - 180 m/min |
| Corner radius | 0.2 mm |
| Cutting speed v_c main application | 120 - 300 m/min |
| Cutting conditions | slightly interrupted |
| Feed f | 0.1 - 0.3 mm/rev. |

| | |
|---------------------------|------------------------------|
| Cutting depth a_p | 0.5 - 1.5 mm |
| ISO code indexable insert | WOHX 060302 R |
| Number of changes/inserts | 3 |
| Product name attribute | W00 |
| Rake | 12 degrees |
| Type of product | Indexable insert for turning |