

**WOHX 05T302 right-hand, W01, Type: BK6425****Order data**

Order number	268896 BK6425
GTIN	4047109225954
Item class	24T

**Description**

WOHX 05T302 right-hand BK6425 Grade: BK6425

Chip breaker: G12

Cutting depth  $a_p$ : 0.5 - 1.5 mm

Feed  $f$ : 0.1 - 0.3 mm/rev.

Cutting speed  $v_c$  main application: 120 - 300 m/min

Cutting speed  $v_c$  secondary application: 120 - 180 m/min

**Technical description**

Cutting speed $v_c$ main application	120 - 300 m/min
Main application	P
Finishing/roughing assignment	Finishing
Corner radius	0.2 mm
Feed $f$	0.1 - 0.3 mm/rev.
Secondary application	M
Tool material	Carbide

Cutting conditions	slightly interrupted
Grade	BK6425
Cutting depth $a_p$	0.5 - 1.5 mm
Cutting speed $v_c$ secondary application	120 - 180 m/min
Chip breaker	G12
Coating	coated
ISO code indexable insert	WOHX 05T302 R
Number of changes/inserts	3
Product name attribute	W01
Rake	12°
Type of product	Indexable insert for turning