

**WOHX 080402 right-hand, W01, Type: BK6425****Order data**

Order number	268902 BK6425
GTIN	4047109224179
Item class	24T

Description

WOHX 080402 right-hand BK6425 Grade: BK6425

Chip breaker: G12

Cutting depth a_p : 0.5 - 1.5 mm

Feed f : 0.1 - 0.3 mm/rev.

Cutting speed v_c main application: 120 - 300 m/min

Cutting speed v_c secondary application: 120 - 180 m/min

Technical description

Corner radius	0.2 mm
Main application	P
Tool material	Carbide
Grade	BK6425
Cutting speed v_c secondary application	120 - 180 m/min
Chip breaker	G12
Cutting conditions	slightly interrupted

Cutting depth a_p	0.5 - 1.5 mm
Feed f	0.1 - 0.3 mm/rev.
Secondary application	M
Finishing/roughing assignment	Finishing
Cutting speed v_c main application	120 - 300 m/min
Coating	coated
ISO code indexable insert	WOHX 080402 R
Number of changes/inserts	3
Product name attribute	W01
Rake	12°
Type of product	Indexable insert for turning