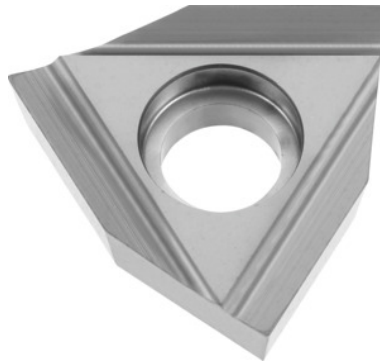


**WOHX 080402 right-hand, W01, Type: P25M****Order data**

Order number	268902 P25M
GTIN	4047109057326
Item class	24T

Description

WOHX 080402 right-hand P25M Grade: P25M

Chip breaker: G12

Cutting depth a_p : 0.5 - 1.5 mm

Feed f : 0.1 - 0.3 mm/rev.

Cutting speed v_c main application: 120 - 300 m/min

Cutting speed v_c secondary application: 120 - 180 m/min

Technical description

Cutting depth a_p	0.5 - 1.5 mm
Main application	P
Cutting speed v_c main application	120 - 300 m/min
Secondary application	M
Cutting speed v_c secondary application	120 - 180 m/min
Cutting conditions	slightly interrupted
Corner radius	0.2 mm

Feed f	0.1 - 0.3 mm/rev.
Finishing/roughing assignment	Finishing
Grade	P25M
Chip breaker	G12
Tool material	Carbide
Coating	coated
ISO code indexable insert	WOHX 080402 R
Number of changes/inserts	3
Product name attribute	W01
Rake	12°
Type of product	Indexable insert for turning