


WOHX 02T001 right-hand, W00, Type: BK6440

Order data

Order number	268894 BK6440
GTIN	4047109226371
Item class	24T

Description

WOHX 02T001 right-hand BK6440 Grade: BK6440

Cutting depth a_p : 0.5 - 1.2 mm

Feed f : 0.05 - 0.2 mm/rev.

Cutting speed v_c main application: 100 - 240 m/min

Cutting speed v_c secondary application: 80 - 160 m/min

Technical description

Main application	P
Feed f	0.05 - 0.2 mm/rev.
Grade	BK6440
Cutting conditions	heavily interrupted
Cutting speed v_c main application	100 - 240 m/min
Secondary application	M
Cutting speed v_c secondary application	80 - 160 m/min
Corner radius	0.1 mm

Cutting depth a_p	0.5 - 1.2 mm
ISO code indexable insert	WOHX 02T001 R
Number of changes/inserts	3
Product name attribute	W00
Rake	12 degrees
Type of product	Indexable insert for turning