


TOHX 090202 right-hand, W30, Type: BK6425

Order data

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| Order number | 268873 BK6425 |
| GTIN | 4047109224995 |
| Item class | 24T |

Description

TOHX 090202 right-hand BK6425 Grade: BK6425
 Cutting depth a_p : 0.5 - 1.5 mm
 Feed f : 0.1 - 0.3 mm/rev.
 Cutting speed v_c main application: 120 - 300 m/min
 Cutting speed v_c secondary application: 120 - 180 m/min

Technical description

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|---|----------------------|
| Cutting conditions | slightly interrupted |
| Corner radius | 0.2 mm |
| Secondary application | M |
| Cutting depth a_p | 0.5 - 1.5 mm |
| Cutting speed v_c secondary application | 120 - 180 m/min |
| Feed f | 0.1 - 0.3 mm/rev. |
| Main application | P |
| Cutting speed v_c main application | 120 - 300 m/min |
| Tool material | Carbide |

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|---------------------------|------------------------------|
| Grade | BK6425 |
| ISO code indexable insert | TOHX 090202 R |
| Number of changes/inserts | 3 |
| Product name attribute | W30 |
| Rake | 6 degrees |
| Type of product | Indexable insert for turning |