


TOHX 090202 right-hand, W30, Type: BK6425

Order data

Order number	268874 BK6425
GTIN	4047109225015
Item class	24T

Description

TOHX 090202 right-hand BK6425 Grade: BK6425
 Cutting depth a_p : 0.5 - 1.5 mm
 Feed f : 0.1 - 0.3 mm/rev.
 Cutting speed v_c main application: 120 - 300 m/min
 Cutting speed v_c secondary application: 120 - 180 m/min

Technical description

Cutting speed v_c secondary application	120 - 180 m/min
Grade	BK6425
Corner radius	0.2 mm
Feed f	0.1 - 0.3 mm/rev.
Tool material	Carbide
Cutting speed v_c main application	120 - 300 m/min
Main application	P
Cutting depth a_p	0.5 - 1.5 mm
Cutting conditions	slightly interrupted

Secondary application	M
ISO code indexable insert	TOHX 090202 R
Number of changes/inserts	3
Product name attribute	W30
Rake	12 degrees
Type of product	Indexable insert for turning