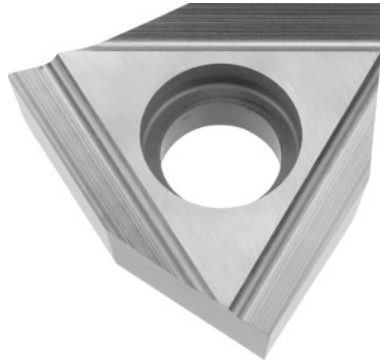



WOHX 08T302 right-hand, W00, Type: K10

Order data

Order number	268904 K10
GTIN	4047109056398
Item class	24T

Description

WOHX 08T302 right-hand K10 Grade: K10
 Cutting depth a_p : 0.5 - 2.5 mm
 Feed f : 0.1 - 0.3 mm/rev.
 Cutting speed v_c main application: 200 m/min
 Cutting speed v_c secondary application: 300 - 500 m/min

Technical description

Main application	K
Secondary application	N
Cutting speed v_c secondary application	300 - 500 m/min
Cutting speed v_c main application	200 m/min
Cutting depth a_p	0.5 - 2.5 mm
Grade	K10
Feed f	0.1 - 0.3 mm/rev.
Corner radius	0.2 mm

Cutting conditions	continuous
ISO code indexable insert	WOHX 08T302 R
Number of changes/inserts	3
Product name attribute	W00
Rake	12 degrees
Type of product	Indexable insert for turning