

 KOMET**TOHX 06T102 left-hand, W30, Type: BK8425****Order data**

Order number	268878 BK8425
GTIN	4047109179653
Item class	24T

Description

TOHX 06T102 left-hand BK8425 Grade: BK8425

Chip breaker: G12

Cutting depth a_p : 0.5 - 1.5 mm

Feed f : 0.1 - 0.2 mm/rev.

Cutting speed v_c main application: 120 - 260 m/min

Cutting speed v_c secondary application: 120 - 160 m/min

Technical description

Finishing/roughing assignment	Finishing
Grade	BK8425
Cutting speed v_c secondary application	120 - 160 m/min
Cutting conditions	heavily interrupted
Chip breaker	G12
Tool material	Carbide
Secondary application	M
Cutting speed v_c main application	120 - 260 m/min

Feed f	0.1 - 0.2 mm/rev.
Cutting depth a_p	0.5 - 1.5 mm
Corner radius	0.2 mm
Main application	P
Coating	coated
ISO code indexable insert	TOHX 06T102 L
Number of changes/inserts	3
Product name attribute	W30
Rake	12°
Type of product	Indexable insert for turning