


TOHX 090202 left-hand, W30, Type: BK6425

Order data

Order number	268880 BK6425
GTIN	4047109224902
Item class	24T

Description

TOHX 090202 left-hand BK6425 Grade: BK6425

Chip breaker: G06

Cutting depth a_p : 0.5 - 1.5 mm

Feed f : 0.1 - 0.3 mm/rev.

Cutting speed v_c main application: 120 - 300 m/min

Cutting speed v_c secondary application: 120 - 180 m/min

Technical description

Feed f	0.1 - 0.3 mm/rev.
Main application	P
Cutting speed v_c main application	120 - 300 m/min
Finishing/roughing assignment	Finishing
Tool material	Carbide
Cutting speed v_c secondary application	120 - 180 m/min
Corner radius	0.2 mm
Cutting depth a_p	0.5 - 1.5 mm

Secondary application	M
Chip breaker	G06
Cutting conditions	slightly interrupted
Grade	BK6425
Coating	coated
ISO code indexable insert	TOHX 090202 L
Number of changes/inserts	3
Product name attribute	W30
Rake	6°
Type of product	Indexable insert for turning