

 KOMET
TOHX 06T102 left-hand, W30, Type: P25M**Order data**

Order number	268878 P25M
GTIN	4047109060159
Item class	24T

Description

TOHX 06T102 left-hand P25M Grade: P25M

Chip breaker: G12

Cutting depth a_p : 0.5 - 1.5 mm

Feed f : 0.1 - 0.3 mm/rev.

Cutting speed v_c main application: 120 - 300 m/min

Cutting speed v_c secondary application: 120 - 180 m/min

Technical description

Finishing/roughing assignment	Finishing
Corner radius	0.2 mm
Cutting speed v_c main application	120 - 300 m/min
Tool material	Carbide
Secondary application	M
Main application	P
Grade	P25M
Cutting conditions	slightly interrupted

Chip breaker	G12
Cutting depth a_p	0.5 - 1.5 mm
Feed f	0.1 - 0.3 mm/rev.
Cutting speed v_c secondary application	120 - 180 m/min
Coating	coated
ISO code indexable insert	TOHX 06T102 L
Number of changes/inserts	3
Product name attribute	W30
Rake	12 °
Type of product	Indexable insert for turning