

 KOMET
TOHX 06T102 left-hand, W30, Type: BK6425**Order data**

Order number	268878 BK6425
GTIN	4047109224674
Item class	24T

Description

TOHX 06T102 left-hand BK6425 Grade: BK6425

Chip breaker: G12

Cutting depth a_p : 0.5 - 1.5 mm

Feed f : 0.1 - 0.3 mm/rev.

Cutting speed v_c main application: 120 - 300 m/min

Cutting speed v_c secondary application: 120 - 180 m/min

Technical description

Main application	P
Cutting depth a_p	0.5 - 1.5 mm
Cutting speed v_c main application	120 - 300 m/min
Cutting speed v_c secondary application	120 - 180 m/min
Secondary application	M
Tool material	Carbide
Chip breaker	G12
Corner radius	0.2 mm

Cutting conditions	slightly interrupted
Feed f	0.1 - 0.3 mm/rev.
Finishing/roughing assignment	Finishing
Grade	BK6425
Coating	coated
ISO code indexable insert	TOHX 06T102 L
Number of changes/inserts	3
Product name attribute	W30
Rake	12°
Type of product	Indexable insert for turning