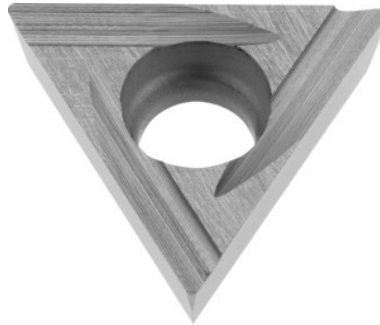



TOHX 06T102 left-hand, W30, Type: K10

Order data

| | |
|--------------|---------------|
| Order number | 268877 K10 |
| GTIN | 4047109059931 |
| Item class | 24T |

Description

TOHX 06T102 left-hand K10 Grade: K10

Cutting depth a_p : 0.5 - 2.5 mm

Feed f : 0.1 - 0.3 mm/rev.

Cutting speed v_c main application: 200 m/min

Cutting speed v_c secondary application: 300 - 500 m/min

Technical description

| | |
|---|-------------------|
| Cutting depth a_p | 0.5 - 2.5 mm |
| Tool material | Carbide |
| Cutting speed v_c secondary application | 300 - 500 m/min |
| Feed f | 0.1 - 0.3 mm/rev. |
| Cutting speed v_c main application | 200 m/min |
| Main application | K |
| Cutting conditions | continuous |
| Grade | K10 |
| Secondary application | N |

| | |
|---------------------------|------------------------------|
| Corner radius | 0.2 mm |
| ISO code indexable insert | TOHX 06T102 L |
| Number of changes/inserts | 3 |
| Product name attribute | W30 |
| Rake | 6 degrees |
| Type of product | Indexable insert for turning |