


**TOHX 06T102 left-hand, W30, Type: K10**

**Order data**

Order number	268879 K10
GTIN	4047109060548
Item class	24T

**Description**

TOHX 06T102 left-hand K10 Grade: K10

Chip breaker: G20

Cutting depth  $a_p$ : 0.5 - 2.5 mm

Feed  $f$ : 0.1 - 0.3 mm/rev.

Cutting speed  $v_c$  main application: 200 m/min

Cutting speed  $v_c$  secondary application: 300 - 500 m/min

**Technical description**

Feed $f$	0.1 - 0.3 mm/rev.
Main application	K
Secondary application	N
Corner radius	0.2 mm
Cutting depth $a_p$	0.5 - 2.5 mm
Grade	K10
Finishing/roughing assignment	Finishing
Cutting conditions	continuous

Cutting speed $v_c$ secondary application	300 - 500 m/min
Tool material	Carbide
Cutting speed $v_c$ main application	200 m/min
Chip breaker	G20
Coating	coated
ISO code indexable insert	TOHX 06T102 L
Number of changes/inserts	3
Product name attribute	W30
Rake	20 °
Type of product	Indexable insert for turning