

Garant

eco grooving tool strengthened, left-hand, Blade height h₅ / groove width w: 32/3mm


Order data

Order number	273865 32/3
GTIN	4045197983565
Item class	21W

Description
Version:

With eco cooling directly to the cutting edge and additional rake face cooling.

Suitable for:

Toolholder No. 273893; 273894; 274095; 274097 or VDI toolholder 319132.

Attention:

Please order the assembly key No. 279920 separately.

Note:

Due to its design, it is not compatible with EWS toolholders No. 319148 and 319149. Please order the assembly key No. 279920 separately. From 19.5 mm groove depth onwards the second cutter comes into contact with the workpiece. This can lead to scoring. If necessary, use single-ended grooving inserts No. 273656 – 273670.

Technical description

Series	Eco
for maximum workpiece Ø	65 mm
Groove width w	3 mm
Height h ₁	25 mm
Blade height h ₅	32 mm
Overall length L	109.5 mm
Application type	left-hand

Through-coolant	yes
axial grooving possible	no
Type of product	Parting-off tool