

Garant**GARANT Master Tap machine tap HSS-E-PM 6HX, AlTiX, MF: 6,5X0,75****Order data**

Order number	132905 6,5X0,75
GTIN	4045197984203
Item class	11I

Description**Version:**

GARANT Master Tap Universal taps, designed for use in a wide spectrum of materials with high process reliability.

- **HSS-E-PM tool material for maximum wear resistance.**
- **Reduced coefficient of friction due to the new high-performance coating.**
- **Special geometry for optimum swarf evacuation.**

Technical description

Tool material	HSS E PM
Standard	DIN 374
Number of cutting edges Z	3
Overall length L	80 mm
Thread pitch	0.75 mm
Tolerance class	ISO 2X 6HX
Shank $\varnothing D_s$	5.5 mm
Tapping hole \varnothing	5.8 mm
Thread \varnothing	6.5 mm
Thread depth	19.5 mm
Number of clamping slots	3
Shank square \square	4.3 mm

Thread type	MF
Thread size	M6.5×0.75
Coating	AlTiX
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Series	Master Tap
Type of product	Tap

User data

	Suitability	V _c	ISO code
Alu plastics	suitable	30 m/min	N
Aluminium (short chipping)	suitable	35 m/min	N
Alu > 10% Si	suitable	20 m/min	N
Steel < 500 N/mm ²	suitable	30 m/min	P
Steel < 750 N/mm ²	suitable	30 m/min	P
Steel < 900 N/mm ²	suitable	25 m/min	P
Steel < 1100 N/mm ²	suitable	12 m/min	P
Steel < 1400 N/mm ²	suitable	8 m/min	P
INOX < 900 N/mm ²	suitable	10 m/min	M
INOX > 900 N/mm ²	suitable	8 m/min	M
GG(G)	suitable	20 m/min	K

CuZn	suitable	20 m/min	N
Uni	suitable		
Oil	suitable		
wet maximum	suitable		