

**HOLEX**
**Cutting disc EXTRA THIN, Disc Ø: 115mm**

**Order data**

Order number	GG5355 115
GTIN	4045197191847
Item class	GGN

**Description**
**Version:**

Open homogeneous structure; low odour grinding; glass fibre reinforcing fabric for maximum work safety; cool grinding; bore Ø 22.23 mm. The iron, sulphur and chlorine content are less than 0.1 %, making them suitable for working stainless steels (INOX). For use on electric and pneumatic angle grinders.

- **Grit, bonding, abrasive additives as well as reinforcement of the cut-off discs are optimised for maximum cutting performance and working life in their respective applications.**
- **Thin cutting discs (0.8 mm / 1.0 mm / 1.6 mm) are specially suited for quick burr-free cutting with low thermal stress. On older angle grinders please ensure the discs are precisely clamped. Cutting discs from 2.0 mm disc thickness exhibit increased lateral stability, stiffness and service life.**
- **Shapes: Cutting discs flat (shape 41) or with depressed centre (shape 42).**

The thin cutting disc for quick cuts without heavy force.  
such as 563550.

**Application:**

For freehand cutting using electric and pneumatic angle grinders with maximum 80 m/s peripheral cutting speed  $v_c$ .

**Specification:**

**A60P-BF (same as 563550)** for STAINLESS STEEL.

**Content:**

100 pieces / drum.

**Note:**

The disc thickness should be at least 20% of the material thickness to be cut. For stainless steel, use cutting discs at reduced speed.

**Only sold in bulk pack quantities, not supplied individually. Ordering information: 1 set = 1 drum.**

## Technical description

Disc Ø	115 mm
Shape description	flat
Bore Ø	22.23 mm
Shape	41
Specification	A60P-BF
maximum speed	13300 min <sup>-1</sup>
Disc thickness	1 mm
for material thicknesses	3 - 5 mm
Contents	100
Grinding medium code	A
Iron, sulphur and chlorine constituents	< 0.1 %
recommended approach angle	90 degrees
optimised for material	Steel
Propulsive equipment	Angle grinders
maximum circumferential speed	80 m/s
Type of product	Cutting disc

## User data

	Suitability	V <sub>c</sub>	ISO code
Alu Mg	suitable only under restricted conditions		

Steel < 900 N/mm <sup>2</sup>	suitable
Steel < 1400 N/mm <sup>2</sup>	suitable
Steel < 55 HRC	suitable
Steel < 60 HRC	suitable
Steel < 67 HRC	suitable
INOX	suitable
Ti	suitable only under restricted conditions
GG(G)	suitable only under restricted conditions
CuZn	suitable only under restricted conditions
Plastic, GRP	suitable only under restricted conditions
dry	suitable

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## Accessories

HOLEX Pro cutting discEXTRA THIN Disc Ø 115 mm

563550 115