

eco grooving tool strengthened, right-hand, Blade height h5 / groove width w: 32/3mm



Order data

Order number	273854 32/3
GTIN	4045197989192
Item class	21W

Description

Version:

With eco cooling directly to the cutting edge and additional rake face cooling. With coolant transfer for toolholders from other manufacturers.

Attention:

Please order the assembly key No. 279920 separately.

Note:

Due to its design, it is not compatible with EWS toolholders No. 319148 and 319149. Please order the assembly key No. 279920 separately. From 19.5 mm groove depth onwards the second cutter comes into contact with the workpiece. This can lead to scoring. If necessary, use single-ended grooving inserts No. 273656 – 273670.

Technical description

Groove width w	3 mm
Series	Eco
Blade height h₅	32 mm
Height h ₁	25 mm
for maximum workpiece Ø	65 mm
Overall length L	87.5 mm
Application type	right-hand

Through-coolant	yes
axial grooving possible	no
Type of product	Parting-off tool