

eco grooving tool strengthened, right-hand, Blade height h5 / groove width w: 32/3Lmm



Order data

Order number	273854 32/3L
GTIN	4045197989314
Item class	21W

Description

Version:

With eco cooling directly to the cutting edge and additional rake face cooling. With coolant transfer for toolholders from other manufacturers.

Attention:

Please order the assembly key No. 279920 separately.

Note:

Due to its design, it is not compatible with EWS toolholders No. 319148 and 319149. Please order the assembly key No. 279920 separately. From 19.5 mm groove depth onwards the second cutter comes into contact with the workpiece. This can lead to scoring. If necessary, use single-ended grooving inserts No. 273656 – 273670.

Technical description

for maximum workpiece \varnothing	90 mm
Height h ₁	25 mm
Blade height h ₅	32 mm
Series	Eco
Overall length L	100 mm
Application type	right-hand
Through-coolant	yes

Data sheet

⚠ Hoffmann Group

axial grooving possible	no
Type of product	Parting-off tool