

Garant
eco grooving tool, neutral, Type: 32/4mm

Order data

Order number	273856 32/4
GTIN	4045197989376
Item class	21W

Description
Version:

With eco cooling directly to the cutting edge and additional flank face cooling.
With coolant transfer for toolholders from other manufacturers (e.g. EWS).

Application:

For deep grooves and parting off large diameters.

Suitable for:

Toolholder No. 273893; 273894; 274095; 274097 or VDI toolholder No. 319132 – 319133.

Spare part:

Blanking screw No. 279828 1.

Attention:

Please order the assembly key No. 279920 separately.

Note:

From 19.5 mm groove depth (up to groove width 3 mm) and from 24.5 mm groove depth (from groove width 4 mm) the second cutter comes into contact with the workpiece. This can lead to scoring. If necessary, use single-ended grooving inserts No. 273656 – 273670.

Technical description

for maximum workpiece \varnothing	110 mm
Blade height h_s	32 mm
Groove width w	4 mm
Height h_1	25 mm
Series	Eco

Overall length L	150 mm
Application type	neutral
Through-coolant	yes
axial grooving possible	no
Type of product	Parting-off tool