

**Garant**
**eco grooving tool, neutral, Type: 32/2mm**

**Order data**

Order number	273856 32/2
GTIN	4045197989352
Item class	21W

**Description**
**Version:**

With eco cooling directly to the cutting edge and additional flank face cooling.  
With coolant transfer for toolholders from other manufacturers (e.g. EWS).

**Application:**

For deep grooves and parting off large diameters.

**Suitable for:**

Toolholder No. 273893; 273894; 274095; 274097 or VDI toolholder No. 319132 – 319133.

**Spare part:**

Blanking screw No. 279828 1.

**Attention:**

Please order the assembly key No. 279920 separately.

**Note:**

From 19.5 mm groove depth (up to groove width 3 mm) and from 24.5 mm groove depth (from groove width 4 mm) the second cutter comes into contact with the workpiece. This can lead to scoring. If necessary, use single-ended grooving inserts No. 273656 – 273670.

**Technical description**

Groove width w	2 mm
Series	Eco
for maximum workpiece $\varnothing$	60 mm
Height h <sub>1</sub>	25 mm
Blade height h <sub>5</sub>	32 mm

Overall length L	150 mm
Application type	neutral
Through-coolant	yes
axial grooving possible	no
Type of product	Parting-off tool