

Garant
GARANT Master Titan solid carbide ball nose slot drill HPC, TiAlN, Ø f8 DC / DS: 6mm

Order data

Order number	207487 6
GTIN	4045197989697
Item class	11Z

Description
Version:

Special geometry for machining **titanium and titanium alloys**.

4 centre cutting edges to the centre.

Therefore can be used as a **true 4-edge cutter** at all depths of cut.

Tolerance: Radius contour = ± 0.005 mm.

Note:

Regrinding not recommended.

Technical description

No. of teeth Z	4
Shank Ø D _s	6 mm
Flute length L _c	10 mm
Feed f _z for copy milling in titanium > 850 N/mm ²	0.024 mm
Feed f _z for side milling in titanium > 850 N/mm ²	0.02 mm
Overall length L	80 mm
Cutting edge Ø D _c	6 mm
Correction factor for v _c	1.25
Helix angle	45 degrees
Radius R	3 mm
Coating	TiAlN

Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Tolerance nominal \varnothing	f8
Direction of infeed	horizontal, oblique and vertical
Cutting width a_e for milling operation	0.5×D for side milling
Cutting width a_e for milling operation	0.5×D for side milling
Shank	DIN 6535 HA to h6
Through-coolant	no
Machining strategy	HPC
Colour ring	pink
Type of product	Ball-nosed slot drill

User data

	Suitability	V_c	ISO code
Ti > 850 N/mm ²	suitable	50 m/min	S
wet maximum	suitable		

Services

Shank grinding Type HB	129100 HB
------------------------	-----------