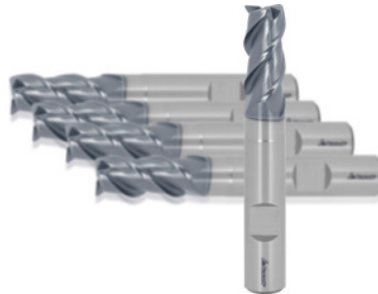


**Garant**
**Solid carbide milling cutter, AlCrN, Ø e8 DC: 9mm**

**Order data**

Order number	GG1293 9
GTIN	4045197990891
Item class	GGN

**Description**
**Version:**

Dimensions similar to **DIN 6527**. Improved coating for general-purpose applications in steel and cast iron.

**Same as No. 202293.**

**Technical description**

Shank Ø D <sub>s</sub>	10 mm
Direction of infeed	horizontal, oblique and vertical
Shank form	HB
Overhang length L <sub>1</sub> incl. recess	32 mm
Feed f <sub>z</sub> for slot milling in steel < 750 N/mm <sup>2</sup>	0.05 mm
Corner chamfer width at 45°	0.1 mm
Cutting edge Ø D <sub>c</sub>	9 mm
Overall length L	72 mm
Flute length L <sub>c</sub>	19 mm

Feed $f_z$ for side milling in steel < 750 N/mm <sup>2</sup>	0.08 mm
Shank	DIN 6535 HB to h6
Helix angle	45 degrees
No. of teeth Z	3
Recess $\varnothing D_1$	8.8 mm
Tolerance nominal $\varnothing$	e8
Corner chamfer angle	45 degrees
Contents	5
Coating	AlCrN
Tool material	Solid carbide
Standard	DIN 6527
Type	N
Cutting width $a_e$ for milling operation	Full slot cutting depth $1 \times D$
Cutting width $a_e$ for milling operation	$0.5 \times D$ for side milling
Type of product	End / face mill

## User data

	Suitability	$V_c$	ISO code
Aluminium (short chipping)	suitable only under restricted conditions	280 m/min	N
Alu > 10% Si	suitable only under restricted conditions	200 m/min	N
Steel < 500 N/mm <sup>2</sup>	suitable	120 m/min	P
Steel < 750 N/mm <sup>2</sup>	suitable	110 m/min	P
Steel < 900 N/mm <sup>2</sup>	suitable	100 m/min	P
Steel < 1100 N/mm <sup>2</sup>	suitable	70 m/min	P
Steel < 1400 N/mm <sup>2</sup>	suitable only under restricted conditions	60 m/min	P
INOX < 900 N/mm <sup>2</sup>	suitable	70 m/min	M

INOX > 900 N/mm <sup>2</sup>	suitable only under restricted conditions	50 m/min	M
GG(G)	suitable	90 m/min	K
Uni	suitable		
wet maximum	suitable		
wet minimum	suitable		
dry	Suitable only under restricted conditions		
Air	suitable		

## Accessories

Solid carbide milling cutter Ø e8 DC 9 mm	202293 9
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