

Garant
HSS-Co8 jobber drill, TiAlN, Ø DC h8: 6,9mm

Order data

| | |
|--------------|---------------|
| Order number | 114550 6,9 |
| GTIN | 4045197021182 |
| Item class | 11B |

Description
Version:

Extremely high heat resistance, very robust due to **strong core**.

With point geometry shape C.

Recommendation:
Maximum drilling depth:

$$L_2 = L_c - 1.5 \times D_c$$

Technical description

| | |
|---|--------------|
| Nominal Ø D _c | 6.9 mm |
| Number of cutting edges Z | 2 |
| Feed f in stainless steel > 900 N/mm ² | 0.05 mm/rev. |
| Flute length L _c | 69 mm |
| Tolerance nominal Ø | h8 |
| Shank Ø D _s | 6.9 mm |
| Overall length L | 109 mm |
| Standard | DIN 338 |
| recommended maximum drilling depth L ₂ | 58.7 mm |
| Point angle | 135 degrees |
| Shank | Plain shank |
| Coating | TiAlN |

| | |
|-----------------|--------------|
| Tool material | HSS Co 8 |
| Helix angle | 35 degrees |
| Through-coolant | no |
| Colour ring | blue |
| Type of product | Jobber drill |

User data

| | Suitability | V _c | ISO code |
|--------------------------------|---|----------------|----------|
| Steel < 750 N/mm ² | suitable only under restricted conditions | 37 m/min | P |
| Steel < 900 N/mm ² | suitable | 31 m/min | P |
| Steel < 1100 N/mm ² | suitable | 12 m/min | P |
| Steel < 1400 N/mm ² | suitable | 10 m/min | P |
| INOX < 900 N/mm ² | suitable | 20 m/min | M |
| INOX > 900 N/mm ² | suitable | 15 m/min | M |
| Ti > 850 N/mm ² | suitable | 6 m/min | S |
| Oil | suitable | | |
| wet maximum | suitable | | |