

**HSS core drill Depth of cut 30 mm, uncoated, Ø DC: 21mm****Order data**

Order number	118790 21
GTIN	4045197514899
Item class	12D

Description**Version:**

Suitable for all popular magnetic core drilling machines. Very good cutting properties due to optimised cutting edge geometry. Easy to regrind. With Weldon shank - Ø 19 mm.

HSS uncoated – attractively priced alternative.

Application:

On mobile magnetic drilling machines or stationary pillar drilling machines to produce large holes in steel construction. The core drill cuts only a thin material ring. The drilled core is ejected by a spring loaded ejector pin.

Supplied with:

Without ejector pin.

Note:

For the lubrication of core drills, we recommend high performance cutting oil (see No. 084210).

Technical description

Nominal Ø D _c	21 mm
Coating	uncoated
Tool material	HSS
Standard	Manufacturer's standard
Colour ring	without
Type of product	Hole saw

User data

	Suitability	V_c	ISO code
Alu plastics	suitable	60 m/min	N
Aluminium (short chipping)	suitable	60 m/min	N
Steel < 500 N/mm ²	suitable	15 m/min	P
Steel < 750 N/mm ²	suitable	10 m/min	P
INOX < 900 N/mm ²	suitable	10 m/min	M
Uni	suitable		
Oil	suitable		
wet maximum	suitable		
wet minimum	suitable only under restricted conditions		
dry	suitable only under restricted conditions		