

**Garant**
**Carbide core drill Depth of cut 30 mm, TiAlN, Ø DC: 14mm**

**Order data**

Order number	118780 14
GTIN	4045197514608
Item class	11F

**Description**
**Version:**

Suitable for all popular magnetic core drilling machines. Very good cutting properties due to optimised cutting edge geometry. Easy to regrind. With Weldon shank - Ø **19 mm**.

**Carbide with special TiAlN coating** – long tool life and outstanding cutting performance.

**Application:**

On mobile magnetic drilling machines or stationary pillar drilling machines to produce large holes in steel construction. The core drill cuts only a thin material ring. The drilled core is ejected by a spring loaded ejector pin.

**Supplied with:**

**Without** ejector pin.

**Note:**

For the lubrication of core drills, we recommend high performance cutting oil (see No. 084210).

**Technical description**

Nominal Ø D <sub>c</sub>	14 mm
Coating	TiAlN
Tool material	Carbide
Standard	Manufacturer's standard
Colour ring	without
Type of product	Hole saw

## User data

	Suitability	V <sub>c</sub>	ISO code
Aluminium (short chipping)	suitable	80 m/min	N
Alu > 10% Si	suitable	75 m/min	N
Steel < 500 N/mm <sup>2</sup>	suitable	50 m/min	P
Steel < 750 N/mm <sup>2</sup>	suitable	45 m/min	P
Steel < 900 N/mm <sup>2</sup>	suitable	35 m/min	P
Steel < 1100 N/mm <sup>2</sup>	suitable	20 m/min	P
INOX < 900 N/mm <sup>2</sup>	suitable	25 m/min	M
INOX > 900 N/mm <sup>2</sup>	suitable	20 m/min	M
GG	suitable	20 m/min	K
GGG	suitable	15 m/min	K
Uni	suitable		
Oil	suitable		
wet maximum	suitable		
wet minimum	suitable only under restricted conditions		
dry	suitable		