

HOLEX**HSS core drill Depth of cut 55 mm, TiAlN, Ø DC: 22mm****Order data**

Order number	118820 22
GTIN	4045197038043
Item class	12D

Description**Version:**

Suitable for all popular magnetic core drilling machines. Very good cutting properties due to optimised cutting edge geometry. Easy to regrind. With Weldon shank - Ø 19 mm.

HSS with special TiAlN coating for improved cutting characteristics (prevents edge build-up).

Application:

On mobile magnetic drilling machines or stationary pillar drilling machines to produce large holes in steel construction. The core drill cuts only a thin material ring. The drilled core is ejected by a spring loaded ejector pin.

Supplied with:

Without ejector pin.

Note:

For the lubrication of core drills, we recommend high performance cutting oil (see No. 084210).

Technical description

Nominal Ø D _c	22 mm
Coating	TiAlN
Tool material	HSS
Standard	Manufacturer's standard
Colour ring	without
Type of product	Hole saw

User data

	Suitability	V_c	ISO code
Alu plastics	suitable	70 m/min	N
Aluminium (short chipping)	suitable	70 m/min	N
Steel < 500 N/mm ²	suitable	25 m/min	P
Steel < 750 N/mm ²	suitable	20 m/min	P
INOX < 900 N/mm ²	suitable	15 m/min	M
GG	suitable	16 m/min	K
GGG	suitable	19 m/min	K
Uni	suitable		
Oil	suitable		
wet maximum	suitable		
wet minimum	suitable only under restricted conditions		
dry	suitable		