afs
Circle cutter, complete (without safety ring) with 1 inclined cutter HSS-E No. 119550, Type: LILIPUT


## Order data

| Order number | 119500 LILIPUT |
| :--- | :---: |
| GTIN | 4033591019201 |
| Item class | 16 B |

## Description

## Version:

Circle cutter complete (without safety ring), fitted with 1 inclined HSS/E cutter tool (No. 119550) for an anti-gouge cut, prevents the tool digging in.

## Application:

On stationary drilling machines for precise cutting of holes and discs.

## Note:

For cutting rings, several cutter holders can be fitted to the cross beam on sizes 00/... and 00A.

## Technical description

| Centre drill $\varnothing$ | 5 mm |
| :--- | :---: |
| Cutting range with one cutter | $18-80 \mathrm{~mm}$ |
| Shank $\varnothing$ | 10 mm |
| Type of product | Circle cutter |

## User data

|  | Suitability | $\mathbf{V}_{c}$ |
| :--- | :---: | :---: |
| Alu plastics | suitable code |  |
| Aluminium (short <br> chipping) | suitable |  |
| Alu $>10 \% \mathrm{Si}$ | suitable |  |
| Steel $<500 \mathrm{~N} / \mathrm{mm}^{2}$ | suitable |  |
| Steel $<750 \mathrm{~N} / \mathrm{mm}^{2}$ | suitable |  |
| Steel $<900 \mathrm{~N} / \mathrm{mm}^{2}$ | suitable |  |
| INOX $<900 \mathrm{~N} / \mathrm{mm}^{2}$ | suitable only under <br> restricted conditions |  |
| CuZn | suitable only under <br> restricted conditions |  |
| Uni | suitable |  |
| wet maximum | suitable only under <br> restricted conditions |  |
| dry | suitable |  |

