

Garant
Centre drill HSS B left hand, uncoated, Nominal \varnothing DC k12: 6,3 mm

Order data

Order number	111540 6,3
GTIN	4045197001016
Item class	11A

Description
Version:

Ground from solid and relief-ground.

With additional centre protection (120° countersink angle), spiral fluted, **left-hand cutting**.

Nominal \varnothing D_c: 6.3 mm

for workpiece \varnothing : 100 – 150 mm

Shank \varnothing D_s: 20 mm

Overall length L: 80 mm

Feed f in steel < 900 N/mm²: 0.05 mm/rev.

Technical description

Shank tolerance	h7
Feed f in steel < 900 N/mm ²	0.05 mm/rev.
Nominal \varnothing D _c	6.3 mm
for workpiece \varnothing	100 – 150 mm
Number of cutting edges Z	2
Shank \varnothing D _s	20 mm
Overall length L	80 mm
Coating	uncoated
Tool material	HSS
Standard	DIN 333

Type	B
Tolerance nominal Ø	k12
Countersink angle	120 degrees
Cutting direction	left-hand
Shank	Parallel shank to h7
Through-coolant	no
Colour ring	without
Type of product	convex