

# Torque wrench without scale with reversible ratchet, maximum torque: 200N·m



### **Order data**

Order number	657460 200
GTIN	4045197996015
Item class	61E

## **Description**

#### **Version:**

One-armed torque wrench without a setting scale. Set the desired torque value with setting tool No. 657452 size 1 in conjunction with a suitable test device.

With built-in reversible ratchet with ejector – for left-hand and right-hand tightening.

Torque wrench, only right-hand triggering.

#### **Function:**

On reaching the set torque value the wrench triggers giving a "signal" (audible and perceptible) and is then immediately ready for use again.

#### **Application:**

For controlled screw tightening etc. to specified torques in batch productions.

#### Standard:

Geprüft nach DIN EN ISO 6789.

#### **Accuracy:**

±2% of the set value.

## **Cutting dataa:**

## Legend for drawing and formula:

 $I_1$  = Lever length without plug-in head

 $I_2$  = Adjusted reference dimension on the torque wrench

 $I_3$  = Lever length including factory calibration reference dimension

 $I_4$  = Reference dimension of the plug-in head

L = Total length of the tool

 $T_1$  = Torque to be set

 $T_2$  = Specified torque

# **Technical description**

Weight	800 g
Torque range	50 - 200 Nm
Torque measuring accuracy	±2 %
Direction of tightening	Right-hand tightening
maximum torque	200 Nm
Square drive	1/2 in
Setting the trigger value	without setting scale (requires torque analyser)
Connection format	Push-through square drive (ratchet)
Feedback	triggering
Reversible reading	Nm
Adjustable trigger value	preset
Overall length L	446 mm
Measurement process	Torque
Lever length including factory calibration reference dimension $\left[I_3\right]$	351.5 mm
Standard	DIN EN ISO 6789
Trigger principle	mechanical short-travel release
Calibration	06
Calibration	07
Data can be recorded	no
Measurement technology	mechanical
Release signalling	acoustic
Release signalling	haptisk
Type of product	Torque Wrench

# Services

Calibration and adjustmentTorque wrench without scale maximum torque 400 N·m	020090 400
AdjustmentTorque wrench without scale Type SET	020080 SET



DAkkS calibrationTorque wrench maximum torque 1000 N·m	020020 1000
DAkkS calibration and adjustmentTorque wrench without scale maximum torque 1000 N·m	020190 1000
Accessories	
Setting wrench for the torque value Type 1	657455 1