

Garant
Torque wrench without scale with reversible ratchet, maximum torque: 25N·m

Order data

Order number	657460 25
GTIN	4045197995988
Item class	61E

Description
Version:

One-armed torque wrench without a setting scale. Set the desired torque value with setting tool No. 657452 size 1 in conjunction with a suitable test device.

With built-in **reversible ratchet** with ejector – **for left-hand and right-hand tightening**. Torque wrench, only right-hand triggering.

Function:

On reaching the set torque value the wrench triggers giving a “signal”(audible and perceptible) and is then immediately ready for use again.

Application:

For controlled screw tightening etc. to specified torques in batch productions.

Standard:

Geprüft nach DIN EN ISO 6789.

Accuracy:

±2% of the set value.

Cutting dataa:
Legend for drawing and formula:

l_1 = Lever length without plug-in head

l_2 = Adjusted reference dimension on the torque wrench

l_3 = Lever length including factory calibration reference dimension

l_4 = Reference dimension of the plug-in head

L = Total length of the tool

T_1 = Torque to be set

T_2 = Specified torque

Technical description

Square drive	1/4 in
Torque measuring accuracy	±2 %
maximum torque	25 Nm
Torque range	5 - 25 Nm
Weight	280 g
Direction of tightening	Right-hand tightening
Reversible reading	Nm
Overall length L	205 mm
Measurement process	Torque
Lever length including factory calibration reference dimension [L ₃]	141 mm
Trigger principle	mechanical short-travel release
Setting the trigger value	without setting scale (requires torque analyser)
Standard	DIN EN ISO 6789
Feedback	triggering
Adjustable trigger value	preset
Connection format	Push-through square drive (ratchet)
Calibration	O6
Calibration	O7
Data can be recorded	no
Measurement technology	mechanical
Release signalling	acoustic
Release signalling	haptisk
Type of product	Torque Wrench

Services

DAkkS calibration Torque wrench maximum torque 1000 N·m

020020 1000

020090 400

Calibration and adjustmentTorque wrench without scale maximum torque 400 N·m	
AdjustmentTorque wrench without scale Type SET	020080 SET
DAkkS calibration and adjustmentTorque wrench without scale maximum torque 1000 N·m	020190 1000

Accessories

Setting wrench for the torque value Type 1	657455 1
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