

Garant
Through hole machine tap, uncoated, MF: M22X0,75

Order data

Order number	130000 M22X0,75
GTIN	4045197998934
Item class	10N

Description
Note:

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Technical description

Tapping hole Ø	21.25 mm
Thread Ø	22 mm
Tolerance class	ISO 1 4H
Tolerance class	ISO 1X 4HX
Tolerance class	ISO 2 6H
Tolerance class	ISO 2X 6HX
Tolerance class	6H +0.05
Tolerance class	ISO 3 6G
Tolerance class	ISO 3X 6GX
Tolerance class	7H
Tolerance class	7HX
Tolerance class	7G
Tolerance class	7GX

Tolerance class	6H +0.10
Tolerance class	6H +0.20
Shank $\varnothing D_s$	18 mm
Thread depth	66 mm
Shank square \square	14.5 mm
Tool material	HSS E
Number of clamping slots	3
Number of cutting edges Z	3
Overall length L	140 mm
Thread pitch	0.75 mm
Standard	DIN 376
Thread type	M
Thread size	M22x0.75
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3xD for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap