

**Garant****Through hole machine tap, uncoated, MF: M32X2****Order data**

Order number	130000 M32X2
GTIN	4045197999757
Item class	10N

**Description****Note:**

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: M

Tool material: HSS E

Standard: DIN 376

Tolerance class: ISO 1 4H

Tolerance class: ISO 1X 4HX

Tolerance class: ISO 2 6H

Thread pitch: 2 mm

Overall length L: 180 mm

Shank  $\varnothing D_s$ : 25 mmShank square  $\square$ : 20 mmTapping hole  $\varnothing$ : 30 mm**Technical description**

Shank $\varnothing D_s$	25 mm
Thread pitch	2 mm
Thread depth	96 mm
Number of clamping slots	4
Overall length L	180 mm
Tolerance class	ISO 1 4H

Tolerance class	ISO 1X 4HX
Tolerance class	ISO 2 6H
Tolerance class	ISO 2X 6HX
Tolerance class	6H +0.05
Tolerance class	ISO 3 6G
Tolerance class	ISO 3X 6GX
Tolerance class	7H
Tolerance class	7HX
Tolerance class	7G
Tolerance class	7GX
Tolerance class	6H +0.10
Tolerance class	6H +0.20
Tapping hole Ø	30 mm
Number of cutting edges Z	4
Standard	DIN 376
Thread Ø	32 mm
Shank square □	20 mm
Tool material	HSS E
Thread type	M
Thread size	M32×2
Coating	uncoated
Flank angle	60°
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining

Colour ring

without

Type of product

Tap