

Garant**Through hole machine tap, uncoated, MF: M28X1****Order data**

Order number	130000 M28X1
GTIN	4045197999436
Item class	10N

Description**Note:**

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: M

Tool material: HSS E

Standard: DIN 376

Tolerance class: ISO 1 4H

Tolerance class: ISO 1X 4HX

Tolerance class: ISO 2 6H

Thread pitch: 1 mm

Overall length L: 140 mm

Shank \varnothing D_s: 20 mmShank square \square : 16 mmTapping hole \varnothing : 27 mm**Technical description**

Tool material	HSS E
Thread \varnothing	28 mm
Number of clamping slots	4
Thread depth	84 mm
Shank square \square	16 mm
Tolerance class	ISO 1 4H

Tolerance class	ISO 1X 4HX
Tolerance class	ISO 2 6H
Tolerance class	ISO 2X 6HX
Tolerance class	6H +0.05
Tolerance class	ISO 3 6G
Tolerance class	ISO 3X 6GX
Tolerance class	7H
Tolerance class	7HX
Tolerance class	7G
Tolerance class	7GX
Tolerance class	6H +0.10
Tolerance class	6H +0.20
Overall length L	140 mm
Thread pitch	1 mm
Shank $\varnothing D_s$	20 mm
Tapping hole \varnothing	27 mm
Standard	DIN 376
Number of cutting edges Z	4
Thread type	M
Thread size	M28×1
Coating	uncoated
Flank angle	60°
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining

Colour ring	without
Type of product	Tap