

Garant
Through hole machine tap, uncoated, MF: M1,8X0,25

Order data

Order number	130000 M1,8X0,25
GTIN	4045197997555
Item class	10N

Description
Note:

Delivery time: 91 calendar days

Minimum order quantity: 25 pcs.

Special / custom-made product - return not possible

Technical description

Shank $\varnothing D_s$	2.5 mm
Thread depth	5.4 mm
Thread \varnothing	1.8 mm
Thread pitch	0.25 mm
Shank square \square	2.1 mm
Number of clamping slots	2
Tool material	HSS E
Overall length L	40 mm
Tolerance class	ISO 1 4H
Tolerance class	ISO 1X 4HX
Tolerance class	ISO 2 6H
Tolerance class	ISO 2X 6HX
Tolerance class	6H +0.05

Tolerance class	ISO 3 6G
Tolerance class	ISO 3X 6GX
Tolerance class	7H
Tolerance class	7HX
Tolerance class	7G
Tolerance class	7GX
Tolerance class	6H +0.10
Tolerance class	6H +0.20
Tapping hole Ø	1.55 mm
Number of cutting edges Z	2
Standard	DIN 371
Thread type	M
Thread size	M1.8×0.25
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap