

Garant
Through hole machine tap, uncoated, MF: M49X0,75

Order data

Order number	130000 M49X0,75
GTIN	4045197000804
Item class	10N

Description
Note:

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Technical description

Number of clamping slots	4
Tool material	HSS E
Shank square \square	32 mm
Thread \varnothing	49 mm
Number of cutting edges Z	4
Tolerance class	ISO 1 4H
Tolerance class	ISO 1X 4HX
Tolerance class	ISO 2 6H
Tolerance class	ISO 2X 6HX
Tolerance class	6H +0.05
Tolerance class	ISO 3 6G
Tolerance class	ISO 3X 6GX
Tolerance class	7H

Tolerance class	7HX
Tolerance class	7G
Tolerance class	7GX
Tolerance class	6H +0.10
Tolerance class	6H +0.20
Thread pitch	0.75 mm
Shank $\varnothing D_s$	40 mm
Overall length L	250 mm
Standard	DIN 376
Thread depth	147 mm
Tapping hole \varnothing	48.25 mm
Thread type	M
Thread size	M49x0.75
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3xD for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap