

**Garant**
**Through hole machine tap, uncoated, MF: M8X1,25**

**Order data**

Order number	130000 M8X1,25
GTIN	4045197997968
Item class	10N

**Description**
**Note:**

Delivery time: 35 calendar days

Minimum order quantity: 3 pcs.

Special / custom-made product - return not possible

**Technical description**

Tolerance class	ISO 1 4H
Tolerance class	ISO 1X 4HX
Tolerance class	ISO 2 6H
Tolerance class	ISO 2X 6HX
Tolerance class	6H +0.05
Tolerance class	ISO 3 6G
Tolerance class	ISO 3X 6GX
Tolerance class	7H
Tolerance class	7HX
Tolerance class	7G
Tolerance class	7GX
Tolerance class	6H +0.10
Tolerance class	6H +0.20

Shank $\varnothing D_s$	8 mm
Number of cutting edges Z	3
Thread depth	24 mm
Thread pitch	1.25 mm
Overall length L	90 mm
Thread $\varnothing$	8 mm
Tapping hole $\varnothing$	6.75 mm
Number of clamping slots	3
Tool material	HSS E
Standard	DIN 371
Shank square $\square$	6.2 mm
Thread type	M
Thread size	M8x1.25
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3xD for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap