

Garant
Through hole machine tap, uncoated, MF: M45X2

Order data

Order number	130000 M45X2
GTIN	4045197625434
Item class	10N

Description
Note:

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: M

Tool material: HSS E

Standard: DIN 376

Tolerance class: ISO 1 4H

Tolerance class: ISO 1X 4HX

Tolerance class: ISO 2 6H

Thread pitch: 2 mm

Overall length L: 220 mm

Shank \varnothing D_s: 36 mm

Shank square □: 29 mm

Tapping hole \varnothing : 43 mm

Technical description

Tapping hole \varnothing	43 mm
Tool material	HSS E
Number of cutting edges Z	4
Thread depth	135 mm
Shank square □	29 mm
Number of clamping slots	4

Shank $\varnothing D_s$	36 mm
Overall length L	220 mm
Standard	DIN 376
Tolerance class	ISO 1 4H
Tolerance class	ISO 1X 4HX
Tolerance class	ISO 2 6H
Tolerance class	ISO 2X 6HX
Tolerance class	6H +0.05
Tolerance class	ISO 3 6G
Tolerance class	ISO 3X 6GX
Tolerance class	7H
Tolerance class	7HX
Tolerance class	7G
Tolerance class	7GX
Tolerance class	6H +0.10
Tolerance class	6H +0.20
Thread pitch	2 mm
Thread \varnothing	45 mm
Thread type	M
Thread size	M45x2
Coating	uncoated
Flank angle	60°
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3xD for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining

Colour ring	without
Type of product	Tap