

Garant**Through hole machine tap, uncoated, Type: NO.0-80****Order data**

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|--------------|----------------|
| Order number | 130030 NO.0-80 |
| GTIN | 4062406000011 |
| Item class | 10N |

Description**Note:**

Delivery time: 91 calendar days

Minimum order quantity: 25 pcs.

Special / custom-made product - return not possible

Thread type: UNF

Tool material: HSS E

Standard: DIN 371

Threads per inch: 80

Thread \varnothing : 1.53 mm

Overall length L: 40 mm

Shank \varnothing D_s: 2.5 mmShank square \square : 2.1 mmTapping hole \varnothing : 1.25 mm**Technical description**

| | |
|------------------------------------|----------|
| Standard | DIN 371 |
| Thread pitch | 0.318 mm |
| Number of cutting edges Z | 2 |
| Overall length L | 40 mm |
| Shank \varnothing D _s | 2.5 mm |
| Tapping hole \varnothing | 1.25 mm |
| Threads per inch | 80 |

| | |
|----------------------------------|--|
| Tool material | HSS E |
| Number of clamping slots | 2 |
| Thread Ø | 1.53 mm |
| Shank square □ | 2.1 mm |
| Thread depth | 4.59 mm |
| Thread type | UNF |
| Thread size | 0-80 UNF |
| Coating | uncoated |
| Flank angle | 60 ° |
| Thread standard | ASME B1.1 |
| Tolerance class | 1B |
| Tolerance class | 2B +0.20 |
| Tolerance class | 2B +0.10 |
| Tolerance class | 3B |
| Tolerance class | 2B |
| Tolerance class | 2B +0.05 |
| Taper lead form | B |
| Shank | Plain shank with h9 |
| Through-coolant | no |
| Application for type of drilling | up to 3×D for through holes |
| Cutting direction | right-hand |
| Type of threading tool | Machine tap for conventional machining |
| Colour ring | without |
| Type of product | Tap |