

Garant**Left-hand thread through hole machine tap, uncoated, Type: NO.0-80****Order data**

Order number	130031 NO.0-80
GTIN	4062406000028
Item class	10N

Description**Note:**

Delivery time: 91 calendar days

Minimum order quantity: 25 pcs.

Special / custom-made product - return not possible

Thread type: UNF-LH

Tool material: HSS E

Standard: DIN 371

Threads per inch: 80

Thread \varnothing : 1.53 mm

Overall length L: 40 mm

Shank \varnothing D_s: 2.5 mmShank square \square : 2.1 mmTapping hole \varnothing : 1.25 mm**Technical description**

Threads per inch	80
Shank \varnothing D _s	2.5 mm
Thread pitch	0.318 mm
Thread depth	4.59 mm
Thread \varnothing	1.53 mm
Tool material	HSS E
Tapping hole \varnothing	1.25 mm

Overall length L	40 mm
Standard	DIN 371
Number of cutting edges Z	2
Shank square □	2.1 mm
Number of clamping slots	2
Thread type	UNF-LH
Thread size	0-80 UNF LH
Coating	uncoated
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap