

Garant
Left-hand thread through hole machine tap, TiN, Type: NO.0-80

Order data

Order number	130036 NO.0-80
GTIN	4062406000042
Item class	10N

Description
Note:

Delivery time: 91 calendar days
 Minimum order quantity: 25 pcs.
 Special / custom-made product - return not possible
 Thread type: UNF-LH
 Tool material: HSS E
 Standard: DIN 371
 Threads per inch: 80
 Thread \varnothing : 1.53 mm
 Overall length L: 40 mm
 Shank \varnothing D_s: 2.5 mm
 Shank square \square : 2.1 mm
 Tapping hole \varnothing : 1.25 mm

Technical description

Thread pitch	0.318 mm
Standard	DIN 371
Number of clamping slots	2
Number of cutting edges Z	2
Shank square \square	2.1 mm
Tool material	HSS E
Thread \varnothing	1.53 mm

Tapping hole Ø	1.25 mm
Thread depth	4.59 mm
Threads per inch	80
Overall length L	40 mm
Shank Ø D _s	2.5 mm
Thread type	UNF-LH
Thread size	0-80 UNF LH
Coating	TiN
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap