

Garant
Left-hand thread through hole machine tap, uncoated, MF: M22X2,5

Order data

Order number	130001 M22X2,5
GTIN	4062406001773
Item class	10N

Description
Note:

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: M-LH

Tool material: HSS E

Standard: DIN 376

Tolerance class: ISO 1 4H

Tolerance class: ISO 1X 4HX

Tolerance class: ISO 2 6H

Thread pitch: 2.5 mm

Overall length L: 140 mm

Shank \varnothing D_s: 18 mm

Shank square □: 14.5 mm

Tapping hole \varnothing : 19.5 mm

Technical description

Tool material	HSS E
Tapping hole \varnothing	19.5 mm
Tolerance class	ISO 1 4H
Tolerance class	ISO 1X 4HX
Tolerance class	ISO 2 6H
Tolerance class	ISO 2X 6HX

Tolerance class	6H +0.05
Tolerance class	ISO 3 6G
Tolerance class	ISO 3X 6GX
Tolerance class	7H
Tolerance class	7HX
Tolerance class	7G
Tolerance class	7GX
Tolerance class	6H +0.10
Tolerance class	6H +0.20
Number of clamping slots	3
Overall length L	140 mm
Thread pitch	2.5 mm
Shank $\varnothing D_s$	18 mm
Thread \varnothing	22 mm
Thread depth	66 mm
Shank square \square	14.5 mm
Number of cutting edges Z	3
Standard	DIN 376
Thread type	M-LH
Thread size	M22 \times 2.5
Coating	uncoated
Flank angle	60°
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3 \times D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining

Colour ring	without
Type of product	Tap