

Garant
Left-hand thread through hole machine tap, uncoated, MF: M2,2X0,35

Order data

Order number	130001 M2,2X0,35
GTIN	4062406000417
Item class	10N

Description
Note:

Delivery time: 91 calendar days

Minimum order quantity: 25 pcs.

Special / custom-made product - return not possible

Thread type: MF-LH

Tool material: HSS E

Standard: DIN 371

Tolerance class: ISO 1 4H

Tolerance class: ISO 1X 4HX

Tolerance class: ISO 2 6H

Thread pitch: 0.35 mm

Overall length L: 45 mm

Shank \varnothing D_s: 2.8 mm

Shank square \square : 2.1 mm

Tapping hole \varnothing : 1.85 mm

Technical description

Number of clamping slots	3
Thread depth	6.6 mm
Thread \varnothing	2.2 mm
Shank square \square	2.1 mm
Overall length L	45 mm
Number of cutting edges Z	3

Thread pitch	0.35 mm
Standard	DIN 371
Shank $\varnothing D_s$	2.8 mm
Tapping hole \varnothing	1.85 mm
Tolerance class	ISO 1 4H
Tolerance class	ISO 1X 4HX
Tolerance class	ISO 2 6H
Tolerance class	ISO 2X 6HX
Tolerance class	6H +0.05
Tolerance class	ISO 3 6G
Tolerance class	ISO 3X 6GX
Tolerance class	7H
Tolerance class	7HX
Tolerance class	7G
Tolerance class	7GX
Tolerance class	6H +0.10
Tolerance class	6H +0.20
Tool material	HSS E
Thread type	MF-LH
Thread size	M2.2×0.35
Coating	uncoated
Flank angle	60°
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining

Colour ring	without
Type of product	Tap