

**Garant****Left-hand thread through hole machine tap, uncoated, MF: M12X1,75****Order data**

Order number	130001 M12X1,75
GTIN	4062406000981
Item class	10N

**Description****Note:**

Delivery time: 35 calendar days

Minimum order quantity: 2 pcs.

Special / custom-made product - return not possible

Thread type: M-LH

Tool material: HSS E

Standard: DIN 376

Tolerance class: ISO 1 4H

Tolerance class: ISO 1X 4HX

Tolerance class: ISO 2 6H

Thread pitch: 1.75 mm

Overall length L: 110 mm

Shank Ø D<sub>s</sub>: 9 mm

Shank square □: 7 mm

Tapping hole Ø: 10.25 mm

**Technical description**

Number of cutting edges Z	3
Tool material	HSS E
Shank Ø D <sub>s</sub>	9 mm
Thread pitch	1.75 mm
Overall length L	110 mm
Tapping hole Ø	10.25 mm

Thread Ø	12 mm
Number of clamping slots	3
Shank square □	7 mm
Thread depth	36 mm
Standard	DIN 376
Tolerance class	ISO 1 4H
Tolerance class	ISO 1X 4HX
Tolerance class	ISO 2 6H
Tolerance class	ISO 2X 6HX
Tolerance class	6H +0.05
Tolerance class	ISO 3 6G
Tolerance class	ISO 3X 6GX
Tolerance class	7H
Tolerance class	7HX
Tolerance class	7G
Tolerance class	7GX
Tolerance class	6H +0.10
Tolerance class	6H +0.20
Thread type	M-LH
Thread size	M12×1.75
Coating	uncoated
Flank angle	60 °
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining

Colour ring

without

Type of product

Tap