

Garant**Left-hand thread through hole machine tap, uncoated, MF: M9X0,5****Order data**

Order number	130001 M9X0,5
GTIN	4062406000769
Item class	10N

Description**Note:**

Delivery time: 35 calendar days
Minimum order quantity: 3 pcs.
Special / custom-made product - return not possible
Thread type: MF-LH
Tool material: HSS E
Standard: DIN 371
Tolerance class: ISO 1 4H
Tolerance class: ISO 1X 4HX
Tolerance class: ISO 2 6H
Thread pitch: 0.5 mm
Overall length L: 90 mm
Shank \varnothing D_s: 9 mm
Shank square \square : 7 mm
Tapping hole \varnothing : 8.5 mm

Technical description

Thread depth	27 mm
Tapping hole \varnothing	8.5 mm
Shank square \square	7 mm
Thread \varnothing	9 mm
Number of clamping slots	3
Number of cutting edges Z	3

Tolerance class	ISO 1 4H
Tolerance class	ISO 1X 4HX
Tolerance class	ISO 2 6H
Tolerance class	ISO 2X 6HX
Tolerance class	6H +0.05
Tolerance class	ISO 3 6G
Tolerance class	ISO 3X 6GX
Tolerance class	7H
Tolerance class	7HX
Tolerance class	7G
Tolerance class	7GX
Tolerance class	6H +0.10
Tolerance class	6H +0.20
Overall length L	90 mm
Shank $\varnothing D_s$	9 mm
Tool material	HSS E
Thread pitch	0.5 mm
Standard	DIN 371
Thread type	MF-LH
Thread size	M9x0.5
Coating	uncoated
Flank angle	60°
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3xD for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining

Colour ring	without
Type of product	Tap