

Garant**Left-hand thread through hole machine tap, uncoated, MF: M7X1****Order data**

Order number	130001 M7X1
GTIN	4062406000691
Item class	10N

Description**Note:**

Delivery time: 35 calendar days
Minimum order quantity: 3 pcs.
Special / custom-made product - return not possible
Thread type: M-LH
Tool material: HSS E
Standard: DIN 371
Tolerance class: ISO 1 4H
Tolerance class: ISO 1X 4HX
Tolerance class: ISO 2 6H
Thread pitch: 1 mm
Overall length L: 80 mm
Shank $\varnothing D_s$: 7 mm
Shank square \square : 5.5 mm
Tapping hole \varnothing : 6 mm

Technical description

Tool material	HSS E
Shank $\varnothing D_s$	7 mm
Number of clamping slots	3
Overall length L	80 mm
Number of cutting edges Z	3
Standard	DIN 371

Shank square □	5.5 mm
Thread depth	21 mm
Tolerance class	ISO 1 4H
Tolerance class	ISO 1X 4HX
Tolerance class	ISO 2 6H
Tolerance class	ISO 2X 6HX
Tolerance class	6H +0.05
Tolerance class	ISO 3 6G
Tolerance class	ISO 3X 6GX
Tolerance class	7H
Tolerance class	7HX
Tolerance class	7G
Tolerance class	7GX
Tolerance class	6H +0.10
Tolerance class	6H +0.20
Tapping hole Ø	6 mm
Thread pitch	1 mm
Thread Ø	7 mm
Thread type	M-LH
Thread size	M7×1
Coating	uncoated
Flank angle	60°
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining

Colour ring	without
Type of product	Tap