

**Garant**
**Through hole machine tap, TiN, MF: M22X1,75**

**Order data**

Order number	130005 M22X1,75
GTIN	4062406005320
Item class	10N

**Description**
**Note:**

Delivery time: 49 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

**Technical description**

Tolerance class	ISO 1 4H
Tolerance class	ISO 1X 4HX
Tolerance class	ISO 2 6H
Tolerance class	ISO 2X 6HX
Tolerance class	6H +0.05
Tolerance class	ISO 3 6G
Tolerance class	ISO 3X 6GX
Tolerance class	7H
Tolerance class	7HX
Tolerance class	7G
Tolerance class	7GX
Tolerance class	6H +0.10
Tolerance class	6H +0.20

Tapping hole Ø	20.25 mm
Shank Ø D <sub>s</sub>	18 mm
Thread Ø	22 mm
Standard	DIN 376
Number of clamping slots	3
Shank square □	14.5 mm
Thread depth	66 mm
Thread pitch	1.75 mm
Tool material	HSS E
Overall length L	140 mm
Number of cutting edges Z	3
Thread type	M
Thread size	M22×1.75
Coating	TiN
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap